

# Service Manual A-5150

### Rear Delivery Assistant's Swivel

Vacuum System

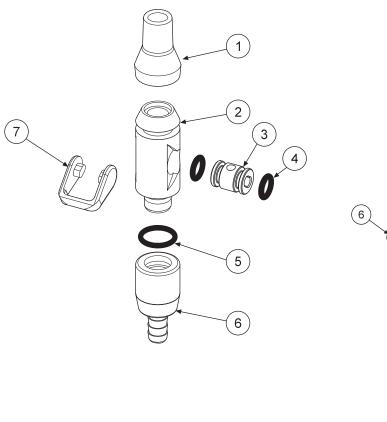
### Installation 1. Place the shipping carton in the desired location. Remove the unit with pivot arm system from the shipping carton. 2. Mark 4 hole locations under the shelf and pre-drill holes for the mounting screws. 3. Align the drilled holes with the holes on the mounting bracket. Insert 4 screws and fasten the mounting bracket securely to the underside of the shelf. 4. Insert the rigid arm into the block on the mounting bracket. Feed the umbilical through the hole in the mounting bracket and connect the drain and syringe tubing to the appropriate connections. 5. Place the HVE and S/E valves in their holders and connect the tubing to the ports on the vacuum cannister. 6. Place the syringe in its holder. Final Check air pressure, adjust to 80 psi if necessary. <u>Adjustments</u> Check water pressure, adjust to 40 psi if necessary. Check vacuum cannister for solids screen. Test HVE and S/E valves for proper function. Test syringe for proper pressure and function. **Operation** 1. Insure that the central vacuum system is turned on and air and water pressures are at the proper setting. 2. Lift the vacuum valve out of the holder and push the lever down towards the base of the valve to allow vacuum to begin. 1. Separate valve from tubing at the quick disconnect swivel by pulling them apart. Cleaning Remove the lever and the spool and clean in an ultrasonic cleaner. 2. Rinse thoroughly before putting components into autoclave. 3. Lubricate O-Rings on the spool with a silicone based lubricant and reassembly.

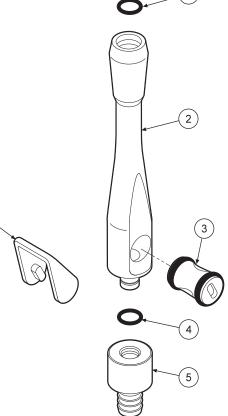
## **Autoclavable HVE & S/E Valves**

Maintenance Autoclavable vacuum valves may be autoclaved by steam autoclave or a chemical vapor. Due to the tight clearances and hardness of the anodized surfaces, the valve spool can become jammed or seize in the valve if it is sterilized while contaminated with debris.

Valves can be quickly disassembled for cleaning.

- 1. Pry one side of the lever and flip it off of the valve. For saliva ejector valves, remove the tip also.
- 2. Push out the valve spool and clean all the disassembled parts in an ultrasonic cleaner daily. *Rinse thoroughly before putting into autoclave.*
- 3. Lubricate the O-Rings on the spool with a silicone based lubricant before reassembly.





	PART DESCRIPTION	PART NUMBER	QII
1	Tip	112-174	1
2	Body	112-276	1
3	Spool	112-278	1
4	O-Ring #10	017-110	2
5	O-Ring, #12	017-012	1
6	Swivel	112-177	1
7	Lever	112-181	1

ITEM DADT DESCRIPTION

#### AUTOCLAVABLE S/E LEVER VALVE 112-280

#### AUTOCLAVABLE UNIVERSAL HVE VALVE 112-263

PART NUMBER QTY

......017-113 3

....112-268

.....017-013 1

..... 112-170 1

1

ITEM PART DESCRIPTION

3 Spool, Chrome......

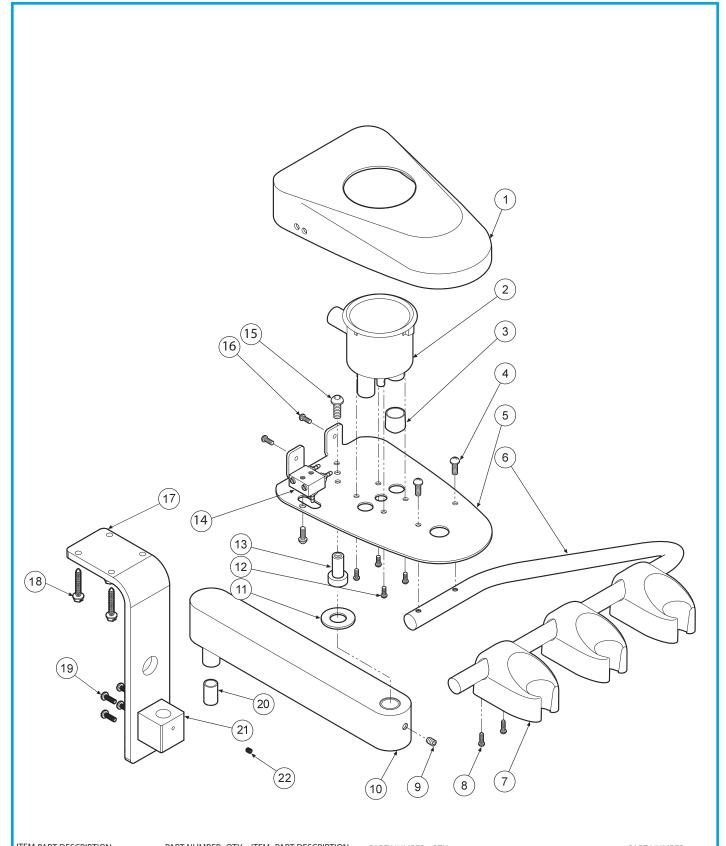
2 Body, Chrome.....

1 O-Ring, #13.....

4 O-Ring, #13.....

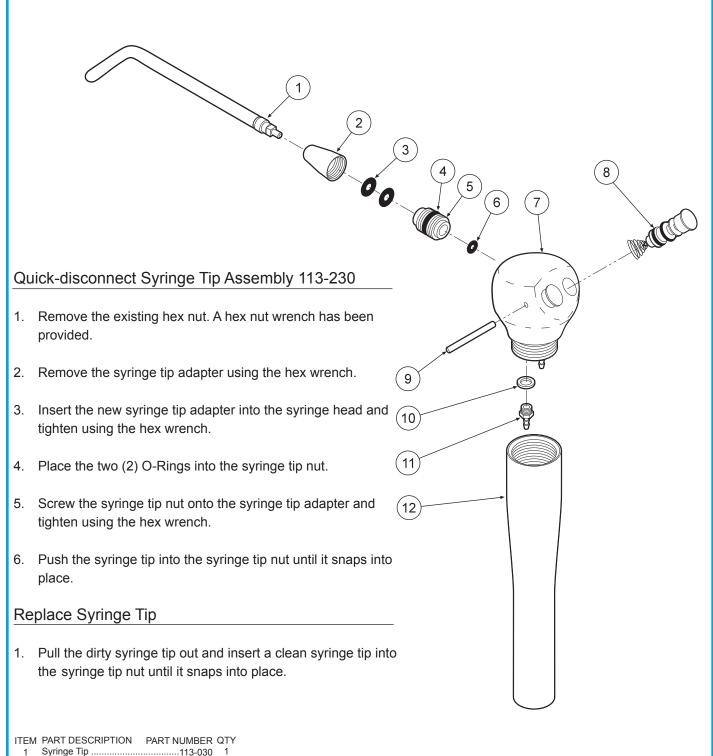
6 Lever..

5 Swivel.....

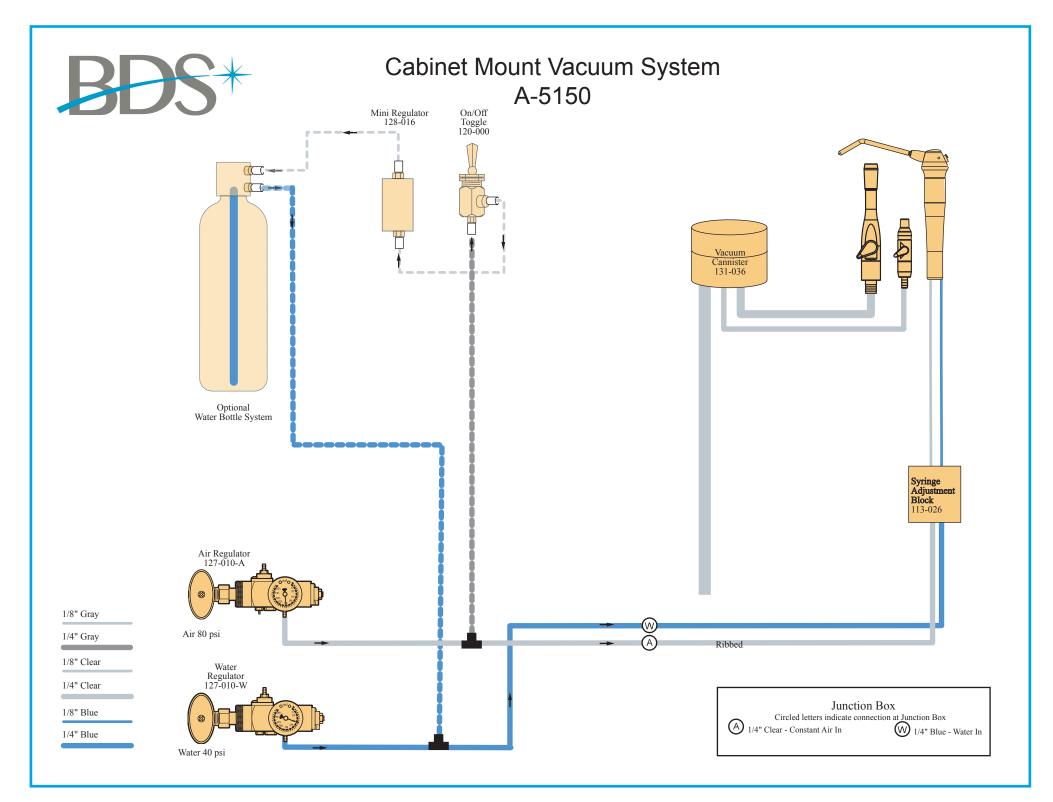


ITEN	PART DESCRIPTION PART N	UMBER	QTY	ITEM	PART DESCRIPTION	PART NUMBER	QTY	ITEM	PART DESCRIPTION	PART NUMBER	QTY
1	Cover 1	105-230	1	9	Set Screw, 10-32 x 1/4"	005-005	2	16	Screw, 6-32 x 1/4"		2
2	Canister 1	131-036	1	10	Arm	105-040	2		Rear Delivery Mount	105-130	1
3	HVE Port Plug (	010-009	1	11	Washer, 1/2"	003-006	2		17 Mount, Duo Swing, Cabine	t 105-050	1
4	Screw, 10-32 3/8" 0	001-070	3	12	Screw, 6-32 x 3/8"	001-134	4		18 Screw, Hex, #14 x 1/4"	001-137	4
5	Mounting Plate 1	105-232	1	13	Pivot Pin		1		19 Screw, 10-32 Phillips Roun		
6	Holder Bar 1	105-114	1	14	Syringe Block		1		20 Bushing, Bronze		
7	Vacuum Handpiece Holder 1	141-200	3	15	Screw, 1/4-20 x 1"	001-103	1		21 Block, Wall Mount		
8	Screw, #8 x 1/2" Phillips, Plastite 0	001-018	6						22 Set Screw	005-026	1

#### VACUUM DUO SWING PAC 131-058



2	Syringe Tip Nut113-402	1
3	O-Ring, 006017-006	2
4	O-Ring, 228-040017-023	1
5	Syringe Tip Adapter 113-227	1
6	O-Ring, 003017-003	1
7	Syringe Head113-405	1
8	Syringe Button Repair Kit113-403	2
9	Pin, Syringe Cartridge113-008	1
10	Plastic Washer, 8-32003-030	2
11	Barb, 8-32 x 1/16"022-040	2
12	Syringe Handle113-236	1



#### WARRANTY

BDS warranties its product to be free of defects in material and workmanship for SEVEN FULL YEARS from the date of purchase on all units. Auto-blocks and standard foot controls are covered by a LIFETIME warranty when factory installed as part of a complete dental system. Upholstery has a TWO YEAR warrany and does not cover normal wear, stains, cuts or tears. Our LED lights have a FIVE year Warranty and our halogen light has a ONE year Warranty. Operatory chair motors feature a TEN year warranty. All warranty is limited to repair or replacement by BDS. Products returned to the factory and determined to be defective will be repaired or replaced free of charge at discretion of BDS. The warranty does not cover light bulbs, electrical components and trimmed or installed tubing. BDS reserves the right to void all warranties if any product is installed by other than an authorized technician. BDS' warranty does not cover damage to any surface finish, including but not limited to, discoloration or abrasion from cleaners, disinfectants or light sources. No claim for labor or consequential damages will be allowed. Return items must include a copy of the invoice or packing slip as proof of purchase.

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